

A METHOD FOR DEFINING THE BOUNDARIES OF AN OPEN PIT ACCORDING TO THE SURFACE

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ABSTRACT. One of the most important strategic tasks in designing and exploitation of opencast mines is to define of their boundaries according to the surface. The paper describes a method for defining the mine profile according to the surface. The method envisages the ensuring of optimum boundaries and safe work in the mine, i.e. creating a stable construction in the non-raining flank. The volumetric problem when studying the stability of the slopes is solved. The optimum profile is surveyed in the zone between the profiles with stability coefficients $\tau_i=1$ and τ_i^{man} . For that purpose the cumulative curves of the function between resistance and drive forces $\sum S_i=f(\sum T_i)$ are drawn for each profile. The curves $\sum S_i=f(\sum T_i)$ are compared with the location of the cumulative curves $\sum V_i=f(\sum P_i)$, expressing the function between the waste and the minerals in a given profile. The dangerous sections can be reinforced if there is a need or if profit can be made. In this case a coefficient of effectiveness of the expenses for reinforcement is recommended. The method is illustrated through solving numerical examples for the conditions of the "Elatsite" and "Kremikovtzi" open pits.

The main condition necessary to ensure optimum boundaries and safety is the creation of a stable construction of the non-mining flank. The task of the designer or the specialist is to determine the inclination of the flank which ensures stability of the slope together with maximum extraction of the deposits and minimum overburden. The effective work in the mine is closely related to solving this problem.

Unlike the angle of the working flank the angle of the non-mining one is a long-term one and should be determined more precisely. Hence, the method used must reflect the influence of all basic factors on the stability and should minimise any possible errors.

Let us look at the condition of the flank when the mine is being closed after we have defined the boundaries of its bottom [1].

The calculation of the stability of the flanks is done by radial profiles I to XVI in Fig. 1.

We have to determine the resistance (S_n) and driving (T_n) forces for the most unfavourable sliding surface (f) for the site (i) within the mining conditions.

For a homogenous rock mass (at Fig. 2a)

$$S_n = P_i \cos \alpha_i [g \phi + c] + F_1 + F_2 \quad (1)$$

$$T_n = P_i \sin \alpha_i \quad (2)$$

where (P_i) is the weight of the break-down prism in the site,
 (α_i) is the angle between the tangent to the sliding

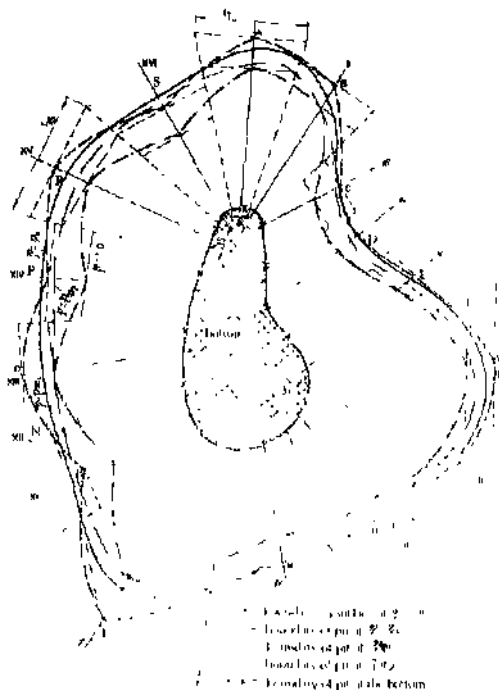


Fig. 1 Radial Profiles I to XVI

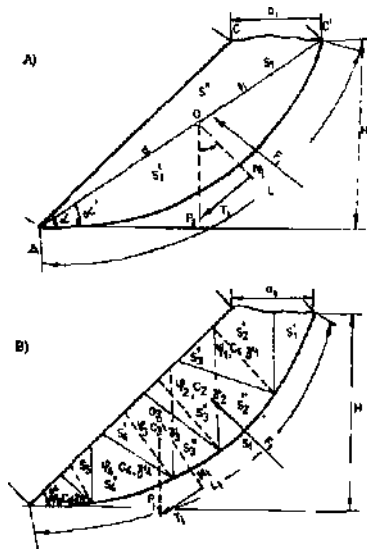


Figure 2. The Resistance and Sliding Forces for Homogeneous (a) and Non-Homogeneous Rock Mass(b)

slope at the centre of gravity and the horizon,
 (fi) is the sliding surface in meters,
 (c) and (φ) are the cohesion and the «cgle of internal friction of the rock in N/m and degrees respectively,
 (Fi) and (F2) are the resistance forces to the side pressure in sections AB'B and HC'C of the site,

$$F_1 = cS_1 + \sigma'_2 S_1 \operatorname{tg} \varphi,$$

$$\sigma'_2 = \frac{1}{2} \gamma H_1 \operatorname{tg}^2 \left(45^\circ - \frac{\varphi}{2} \right) - 2c \operatorname{tg} \left(45^\circ - \frac{\varphi}{2} \right) \quad (3)$$

$$F_2 = cS_2 + \sigma'_2 S_2 \operatorname{tg} \varphi,$$

$$\sigma'_2 = \frac{1}{2} \gamma H_2 \operatorname{tg}^2 \left(45^\circ - \frac{\varphi}{2} \right) - c \operatorname{tg} \left(45^\circ - \frac{\varphi}{2} \right) \quad (4)$$

(H1) and (H2) are the heights of the site in the left and right part of the flank in meters, respectively.

For non-homogenous rock mass the resistance and sliding forces are determined according to the formulas (see Ftg 2b):

$$S_{\sigma} = \sum_{j=1}^{j=m} P_j \cos \alpha_j \operatorname{tg} \varphi_j + \sum_{j=1}^{j=m} c_{ij} \gamma_{ij} + F_1 + F_2 \quad (5)$$

$$T_{\sigma} = \sum_{j=1}^{j=m} P_j \sin \alpha_j \quad (6)$$

where: (Pj) is the weight of the pnsn (j) for the given lithological variety from the site (i) of the flank (N),

(αj) is the angle between the tangent to the sliding-surface within the boundaries of the prism at point (Oj) and the horizon in degrees,

(fij) is the sliding surface in the boundaries of one prism (j),

(cij) and (φij) are, respectively, the cohesion and the angle of internal friction of the rock in the boundaries of the prism (j),

$$F_1 = \sum_{j=1}^n c_j S_j + \sum_{j=1}^n \sigma_{2j} S_j \operatorname{tg} \varphi_j \quad (7)$$

$$\sum_{j=1}^n c_j S_j = c_1 S_1 + c_2 S_2 + \dots + c_n S_n \quad (8)$$

$$\sigma_{2j} = \sigma_{2j} \operatorname{tg}^2 \left(45^\circ - \frac{\varphi_j}{2} \right) - 2c_j \operatorname{tg} \left(45^\circ - \frac{\varphi_j}{2} \right) \quad (9)$$

(Sj) - areas of the cross-sections of the respective lithological varieties along the vertical plane in sq meters,

(σ'2j) - the horizontal tension perpendicular to the plane (Sj) in N/m²,

$$\sigma_{\text{avg}} = \frac{\sigma'_2 + \sigma'_2}{2} - \text{is the average main tension of}$$

the lithological variety in N/m²,

(γj) - the specific gravity of the lithological variety in N/m\

$$\sigma_v^i = \sum_1^{i-1} \gamma_{i-1} h_{i-1}; \sigma_v^i = \sum_1^i \gamma_i h_i$$

the upper and lower part of the lithological variety in the boundary section in N/m²,
(h_i) is the average thickness of the prism in meters.

The force of the lateral pressure (F₂) is expressed similarly. Then the resistance (S_i) and sliding (T_i) forces are determined (excluding the forces of the lateral pressure F₁ and F₂). Based on these data, we can draw the cumulative graph showing the functional relation between the resistance and the sliding forces $\Sigma S_i = f(\Sigma T_i)$ in Fig. 3. Taking the same values for the stability coefficient (T_{ii}) the contour of the opencast mine will be a broken line ABCDEF.. MN on Fig. 1. However the technological requirements for rail or automobile transport create the need for a curved contour of the mine.

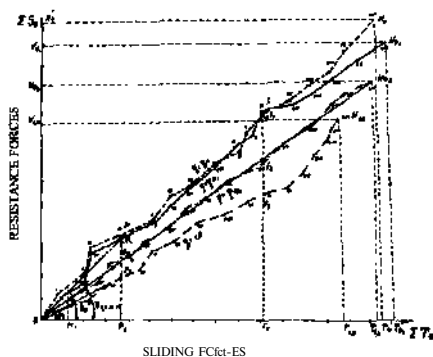


Figure 3 functional Relation Between the Resistance and the Sliding forces

Because of the probability of the initial data the right thing to do at the beginning is to determine the boundaries of the mine taking into account the possible mistakes when determining the rock strength, ensuring the safe operation of the mining and transport equipment, practical experience etc.

To determine the rational boundaries of the pit which meet the technological requirements for effective mining, the parameters for every site are determined for two values of the stability coefficient $n-1$ and $n=111$. The zone between these two values is the area within which the rational solution for the boundaries should be sought (Fig. 1) At every site the actual

stability coefficient is chosen according to the resultant error due to different factors.

For each contour of the mine cumulative curves $\Sigma S_i = f(\Sigma T_i)$ are plotted. The stability coefficient n_i is determined as the tangent of the angle of the straight line of the function characterising every site (Fig. 3).

For site I where $n_i = n_{i02}$

$$n_i = \text{tg} \delta_1 = \frac{MM_1}{OM_1} \quad (10)$$

For sites I to IV where $n_i = n_{i01}$

$$n_{i-iv} = \text{tg} \delta_2 = \frac{P_1 P_4}{OP_4} \quad (11)$$

For the whole mine - sites I to XVI where $n_i = n_{i02}$

$$n_{avg} = \text{tg} \delta_{avg} = \frac{N_{02} T_{02}'}{OT_{02}'} \quad (12)$$

The average stability coefficient of the flank for the whole pit can be determined as a weighted average by the following formula:

$$n_{avg} = \frac{n_1 P_1 + n_2 P_2 + \dots + n_i P_i}{100} \quad (13)$$

where: (n_i) is the stability coefficient of for each site, (P_i) is the percentage of the area of the site compared to the whole area of the pit

$$P_i = \frac{S_i}{S_{total}}, \% \quad (14)$$

This formula allows to evaluate the stability of the whole pit, of several sites as well as the weight of the different sites in the total stability, i.e. according to their importance.

The family of cumulative curves $\Sigma S_i = f(\Sigma T_i)$ in Fig 3 is compared to the cumulative curve $\Sigma V = f(\Sigma X)$ which expresses the relation between the overburden and the deposit in a certain contour. The combined use of the cumulative curves $\Sigma S_i = f(\Sigma T_i)$ and $\Sigma V = f(\Sigma X)$ gives the opportunity for a full analysis of

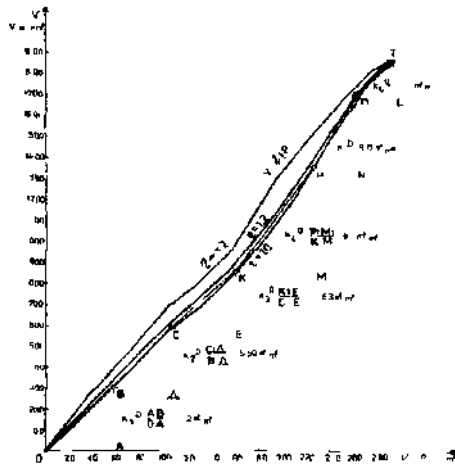


Figure 4

the factors for stability and uninterrupted operation mode

- The following situations are possible
- uninterrupted operation mode and nominal stability coefficient,
 - uninterrupted operation mode with stability coefficient greater or lower than the nominal keeping the nominal stability but changes in the operation mode

When taking decisions where the actual boundaries of OIL pit will be the following factors should be taken into account

- In what part of the mine is the site where the stability coefficient is lower than the nominal what is the stability coefficient in the sites adjacent to the above
 - the place of opening up and the type of transport
 - the lifetime of the flank
 - the value of the extractable deposit
 - the necessity of extraction
 - the local pressure I , and $I >$
- Hit, risk which should be consulted to deal with the site; pet economic effect

If it is necessary possible the dangerous sites can be strengthened by means of concrete piles and/or

or any physical or chemical method. The value of the additional resistance force for the reinforcement can be obtained from the graph $\Sigma S_i - f(\Sigma T_i)$ where it is represented as the residual between the ordinates of the resistance forces with stability coefficient n_{nom} , and $r < 1$, (where r^* is the actual stability coefficient for the site in a given contour of the pit). In our example reinforcement is necessary for sites X, XIII and XV.

for site X the necessary additional resistance force is — for contour I

$$(\eta_{II} - \eta_{I}) T_{02X}$$

— for contour II

$$S_{res X} = (\eta_{II} - \eta_{I}) T_{02X}$$

Using S_{res} , we can calculate the piles or anchors necessary for reinforcement of the unstable site X

$$\eta_x = \frac{S_{res} l}{Q_{oh}} \quad (15)$$

where (Q^*) is the resistance of the piles (anchors) to shearing,

(l) the length of the site to be reinforced

When using pre-stressed anchors

$$\eta_x = \frac{4 S_{res} l}{\pi d^2 p_{sh} \cos \delta} \quad (16)$$

where (d) is the diameter of the reinforcement in the pile (anchor)

(R_k) is the nominal resistance to shearing of the material of the pile (anchor)

(δ) is the angle between the vertical axis and the axis of the pile

The relationship between the stability coefficient (A) compared to the nominal (n) in a given site (I) of the pit can be determined by the formula

$$A = \frac{S_i}{I} \quad (17)$$

if $(A) > 1$ is within the limits of the possible reinforcement when calculating the stability of the slope (taking into account the local pressure) the reinforcement of the site can be done at the site

The method for reinforcement is chosen according to the expenses. The coefficient of effectiveness if the expenses is described by the formula

$$k_{eff} = \frac{1}{\Delta \eta_i} E \rightarrow \min \quad (148)$$

Using this coefficient the necessity of reinforcement can be evaluated and best solution can be found

The stability of ten radial profiles if the non-mining flank of "Elatzite" open pit with $T=1.08$ and $rpl 30$ is calculated using a computer and tentative contours of the pit are drawn. Based on the values calculated for IS, and IT, characterising three possible contours of the pit the cumulative curves $XS_i = f(ST_i)$ are plotted. Depending whether there is an increase or decrease of the mining mass relative to the contour of the operations project the areas $+AS_m$ and $-AS_m$ and the volumes $+AV_m$ and $-AV_m$ are calculated.

According to the first variant additional 821 000 m³ of overburden should be dug and 8 090 000 m³ will be lost. According to the second variant the additional overburden is 22 652 000 m³ but 910 000 m³ of ore are gained. According to the third variant the additional overburden is 17 375 000 m³ and the ore gain will be 5 039 000 m³.

Table I shows the economic effect for the three variants

No	Economic indicators	Effect on profit in the amount (USD)		
		I	II	III
1	Expenses on digging additional overburden	1.13	24.86	1.97
2	Profits from additional ore	2.952	0	0
3	Profits from additional ore dug	0	23.06	1.97
4	Profit from additional mining	2.405	2.06	1.97

into account the reasonable risk even more alternatives can be sought for digging additional volumes of ore from the deposit. The evaluation of expenses for digging of additional overburden and profits from extra ore compared to the original project show that variant III is the most effective economically. Applying this variant 5 000 000 tons of ore are gained. The profits from this extra ore are approximately 10 000 000 USD and the stability of the flanks of the pit is guaranteed. The second variant can be considered as applicable, too, having in mind the constant increase

of the prices of non-ferrous metals on the international markets.

The theoretical conclusions of the volumetric interpretation of the possibilities for determining the boundaries of an open pit was illustrated by calculating numerical examples for the conditions of "Elatzite" open pit and determining the stability of the north flank of "Kremikovtsi" open pit near the drainage shaft.

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